DWG. SCALE:1 (D) PLUT SCALE: 3/16=1 8 6 3/16 2-6 TYP. TYP. 3/16 2-6 D 6.85 [174.00] 3.06 [77.85] 0 • 1.63 [41.28] MC 6 x 16.3 12X Ø69 TYP. (TYP. @ 4 SIDE) * WELDMENT CONNECTION 1/2 THK. LEAD 12 GA. SHEET .85 [21.59] 5.63 [142.88] 1/4 THK. SHEET TYP. 3/32 2-8 С METAL HAND STAMP " 1/2" ", THIS 1.50 [38.10] NEAR CENTER OF PANEL. SECTION AROUND PERIMETER 1.62 [41.15] 7.68 [195.05] TYP. TACK PREPARATION AS NEEDED TO PRODUCE [195.20] SEALED CORNER [498.48] SHEET BLANK @ CORNER CORNER SEALED WELD 28.81 [731.80] -.725 [18.41] R.18 [4.57] SHEET BEND В В SIDING PREPARATION TYPICAL DETAIL SCALE: 3/8=1" 5.63 [142.88] LEAD THICKNESS IS SPECIFIED BY ARGONNE. THE MANUFACTURER
SHALL BE RESPONSIBLE FOR PROVIDING A RADIATION LEAK
PROVED HUTCH. 2.88 [73.03] 2. LEAD PANELS SHALL BE CONSTRUCTED FROM SINGLE UNPIERCED SHEET, FREE OF OXIDE INCLUSIONS, FISSURES, VOIDS AND ALL OTHER DETRIBUENT, DEFECTES MATERIAL SHALL 3. DIMENSION SHOWNED IS FOR REFERENCE ONLY ACTUAL DIMENSION DETERMINED BY FIELD SURVEY. A1801101 .1 (2.54) .03 (0.76) .005(0.127) 8/18/9 D. SHU 10/01/9 T. SANCHEZ 9/30/9 T. KUZAY 10/01/9 H1 WHITE ROOF #3 SANCHEZ/CORCUMEZEZA9 1/2" x 2.27M x .75M T. SANCHEZ 9/30/9 01 CHANGE TO SIZE-D, MAKE ROOM FOR 2 UNISTRUTS AS PAGE R V-J601 5/3/96 D P41050903-980503-01 8 6